



Anti-Aging Eye Firming Crème Gel

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Take away the signs of aging and stress with this luxurious crème gel formula that helps reduce sagging and increase firmness around the eye area for brighter, more even looking skin. The addition of Hydresia™ Dulce provides the enhanced moisturization to transform dullness to radiance.

PHASE	%	INGREDIENT	INCI	FUNCTION
1	85.75	Deionized Water	Water	Aqueous Vehicle
1	1.25	Sepimax™ Zen	Polyacrylate Crosspolymer-6	Thickener
1	3.00	Lipo® Hyaluronic Acid- 1% Sol'n	Sodium Hyaluronate	Humectant
2	7.50	Hydresia™ Dulcé	Prunus Amygdalus Dulcis (Sweet Almond) Oleosomes (and) Glycerin (and) Water	Multi-functional emulsifier
2	2.00	Gatuline® In-Tense MB	Caprylic/Capric Triglyceride (and) Spilanthes Acmella Flower Extract	Active
3	qs	Sodium Hydroxide Sol. 18%	Sodium Hydroxide	Neutralizing Agent
4	0.50	Xirona® Nordic Sunset	Silica (and) Titanium Dioxide (and) Tin Oxide	Pigment
4	qs	Preservative	Preservative	Preservative
100.00%				

PROCEDURE:

1. Slowly mix Sepimax™ Zen into Deionized Water in main vessel with medium speed propeller stirring until homogeneous. Then, add Lipo® Hyaluronic Acid- 1% Sol'n with continued thorough mixing.
2. Premix Phase 2 ingredients in side vessel using medium speed propeller stirring for approximately 20-30 minutes, or until uniform. Add premixed ingredients to main vessel with continued thorough mixing.
3. Use Phase 3 ingredient to adjust pH to 5.0-5.5.
4. If applicable, premix Phase 4 ingredients before adding to main vessel. Otherwise, add ingredients, one by one, with continued thorough mixing.
5. Finish thoroughly mixing, and pour off into suitable container(s).

Product: Hydresia™ Dulce

pH: 5.0-5.5

Stability: 1 month at 50°C

Formula Ref. #: 048-25A



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